

MILLING FIXTURES

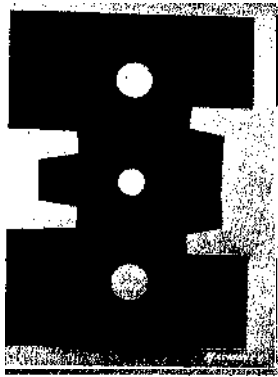


Fig. 5. Belt Shifter Parts held in Adjustable Fixture shown in Figs. 6 to 8, inclusive

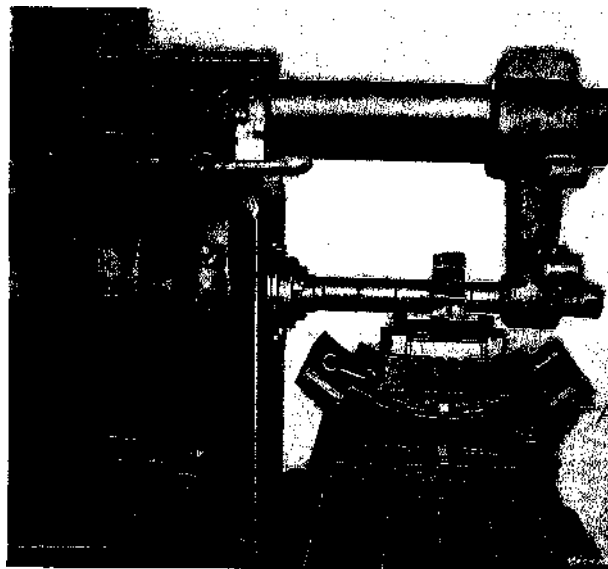


Fig. 6. Milling Steps *D* and *E* of the Part shown in Fig. 5

the locating pin *C* in the proper hole, as shown by the number,, the fixture can be quickly set for machining any shape. Fig. 6 shows the different size cutters milling projections *D* and *E*, Fig. 5; in Fig. 7, the central slot *F*, Fig. 5, is being cut. Fig. 8